FUSE REPLACEMENT & CAUTION LABEL

Field instruction · Main & Compressor power panels

For qualified operators and service personnel

⚠ CAUTION

- **Risk of fire and electric shock.** Turn off all power switches and **unplug all power cords** before replacing the fuses.
- For continued protection against risk of fire, **replace only with the same type and rating of fuse.**
- **Never use a higher-rated fuse**, and never bypass the fuse with wire or foil.

This machine has TWO power panels: Main and Compressor. Replace **BOTH fuses** and attach **one caution label at EACH panel**, using the 2 fuses and 2 labels supplied.

1 Fuse Specification

Manufacturer / Series	Littelfuse 326 Series
Current / Voltage rating	**15A**, 250VAC
Characteristic	**Time-Delay (Slow-Blow)** (not fast-acting)
Size / Body	6.3 × 32 mm (1/4" × 1-1/4"), ceramic
Kit (per machine)	**2 fuses + 2 caution labels**



2 Fuse Holder and Caution Label Location (each panel)





Photo: **Main power panel**. The **Compressor power panel** has the same layout.

Attach one caution label next to EACH power switch box (red box area).

3 Procedure

Steps 2–5: Main panel first, then repeat on Compressor panel

1 Turn **both power switches OFF** and unplug **all power cords** from the AC 120V inlets.

2 Push in the fuse cap and turn it **30° counterclockwise**. The cap will spring out.



3 Remove the blown fuse from the cap and insert a new **326 / 15A** fuse (supplied).



4 Push the cap in and turn it **30° clockwise** to lock.



5 **Attach a caution label next to the power switch box** (red box in Section 2). Clean the surface and press the label down firmly.



6 After **both** panels are done, reconnect power and check that the machine starts normally.

If the new fuse blows again: do not keep replacing the fuse or install a higher-rated fuse. A repeated blown fuse indicates a fault in the machine. Unplug the machine and contact your service provider.