

PURPOSE: This bulletin updates our October 2025 service notice by identifying the serial number ranges requiring the mandatory FG (frame ground) rework for the Star Wars coin pusher. The rework addresses the FG connection inside the Billboard SB FND Box Assembly to prevent potential marquee overheating, maintain proper grounding integrity, and ensure safe, reliable operation.

Affected Serial Numbers

Prefix	Range
TP2-BDAAJA-030	002–030*
TP2-BDAAJB-030	001–030
TP2-BEJAJC-021	001–021
TP2-BEJBIC-040	001–040
TP2-BEJCJC-030	001–030
TP2-BEJCJD-030	001–030

*Serial number 001 already incorporates the modification



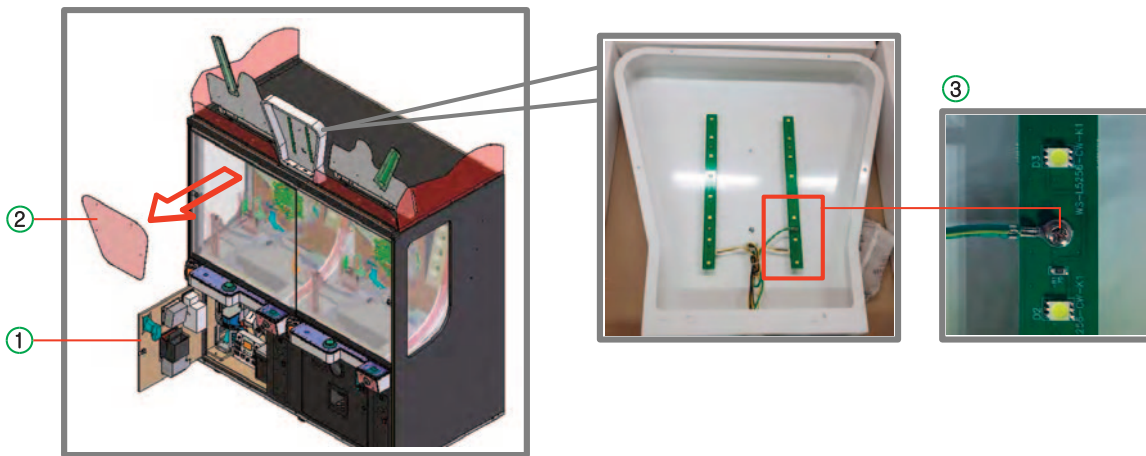
COMPLETE THE FG IN 3 EASY STEPS

Accessories*

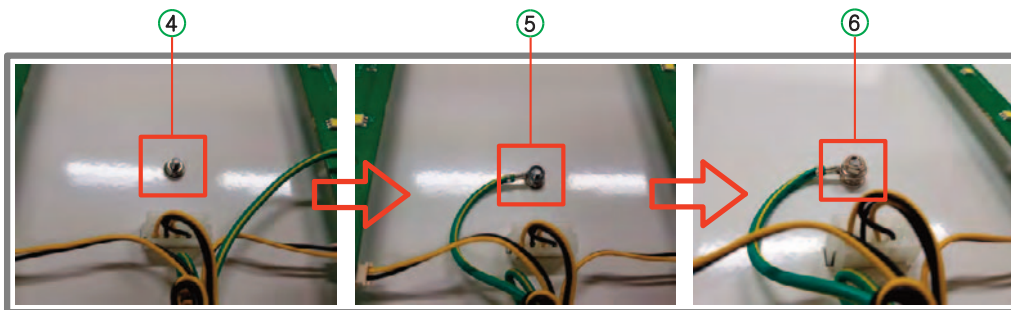
Part Name	Qty
M4 Nut	2 EA

- 1** (1) Turn off the power using the AC INPUT switch by opening the front left door [7001 key].
- (2) Remove the acrylic cover of the BILLBOARD SB FND BOX ASS'Y. [M4 bolts, 6 locations]
- (3) Disconnect the FG line shown in the photo by removing the M3 bolt [1].

***After disconnecting the FG line, reattach the separated bolts in place.**



- 2** Reassemble in the following order:
-> (4) Fasten the nut to the stud bolt shown below -> (5) FG line -> (6) fasten the nut.



- 3** Complete reassembly as shown at right.

* Afterward, please assemble the acrylic in the reverse order of disassembly.

